

# Spa King

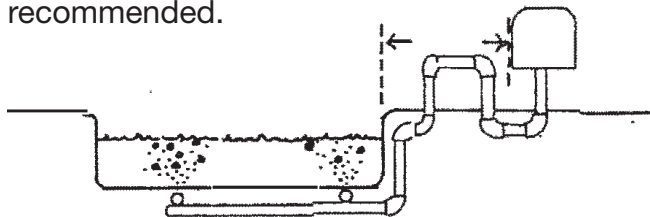
AUSTRALIAN  
MADE & OWNED

## INSTALLATION GUIDE

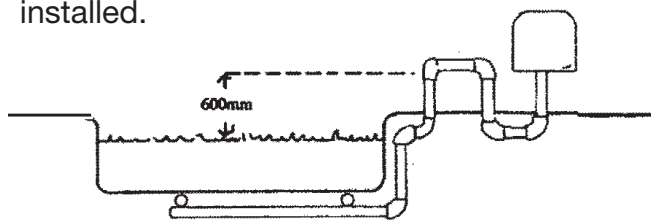
**WARNING.** To get the best and safest performance from this blower please read installation guide completely.

BLOWER APPROVED FOR INDOOR OR OUTDOOR INSTALLATIONS.

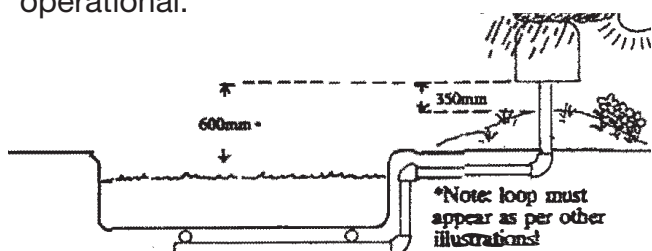
- Blower is to be installed using GFCI Protection Circuit (Earth Leakage). This blower is designed to be used on 50mm pipe, at least 3 metres from spa tub or pool. Fitting of a quality one way valve is recommended.



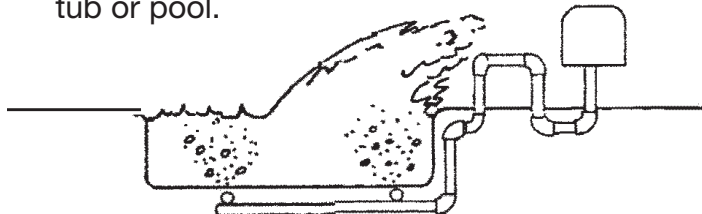
- Most Important!** Install, at least 600mm above working water level, when blower is mounted below water level, an air loop of at least 600mm above water level should be installed.



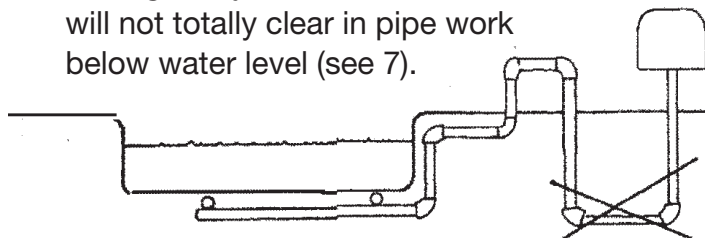
- Install, at least 300mm above ground level when placed outside in weather to reduce water splash from entering blower when operational.



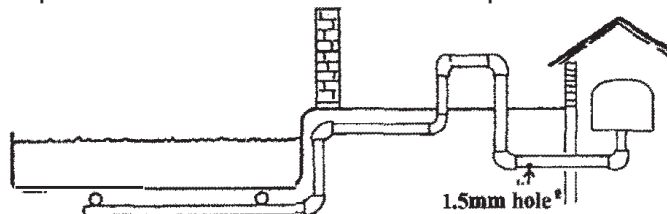
- Install blower away from splash area of spa tub or pool.



- Install as much (air supply pipe) above water level as possible.
- Do not create air locks in (air supply pipe). This will greatly restrict performance and damage may result. Remember, condensation will not totally clear in pipe work below water level (see 7).



- A 1.5mm hole should be placed at the lowest point between blower and loop to clear splash and condensation build up.



#### SPA JET

Air Circuit 25mm  
minimum size pipe  
on 50mm air supply  
12m maximum

#### AIR HOLES

36 x 6mm Diameter  
or 18 x 9mm.

#### AIR MANIFOLD

Recommend 50mm  
Minimum 40 mm  
12mm maximum  
run.

#### NOTE:

- Check all joins for leaks.
- Do not glue blower to supply pipe.

Use industry standards on all installations

WORLD CLASS  
POOL  
EQUIPMENT



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